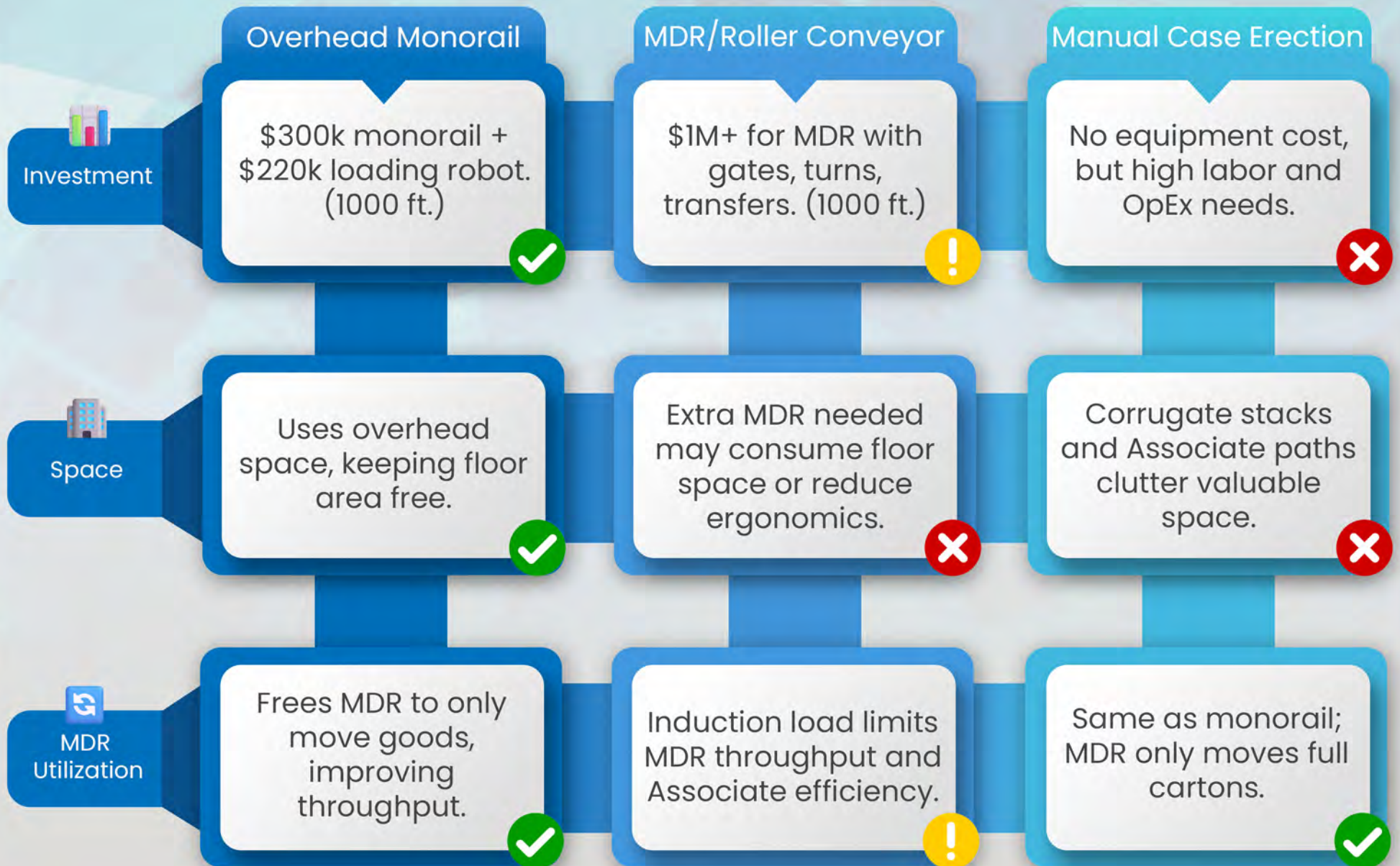


Empty Carton Induction Methods Compared



	Overhead Monorail	MDR/Roller Conveyor	Manual Case Erection
Corrugate Storage	Centralized storage with clear, easy replenishment paths. ✓	Centralized setup; access and restocking is straightforward. ✓	Local storage increases labor and causes inefficient travel. ✗
Maintenance	One motor per 500 ft., very low maintenance needs. ✓	Many motors, moving parts, higher overall maintenance demands. !	No equipment, so no maintenance is required. ✓
Associate Egress	Easy elevation changes without major added cost. ✓	Egress requires costly gates or stairs for navigation. ✗	Blocked paths and cart stacks limit free Associate movement. ✗
Conveyance	Custom trays/hooks suit any carton shape or size. ✓	Cartons may twist, scuff edges while being conveyed. !	Forklifts move flat stacks; hand-carry adds more labor. ✗