

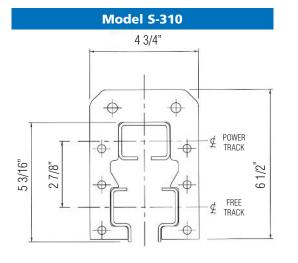


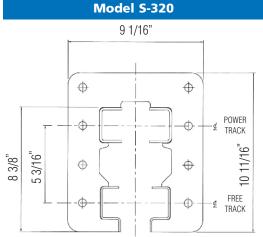
POWER & FREE MODEL S-310 & S-320 Conveyors

Compact Design • Tighter Curves • Precision Built Modular Components • Bolted Assembly

## POWER & FREE

## (Model S-310 & S-320) Specifications







Maximum Capacity in lbs.











	S-310	S-320
Maximum Drive Pull	600 lbs.	2,000 lbs.
Chain Breaking Load	5,000 lbs.	15,000 lbs.
Max Chain Length Per Drive	1,000 ft.	1,000 ft.
Chain Friction Co-efficient	2.5%	2.5%
Pusher Dog Pitch	8 inches	16 inches
Minimum Horizontal Curve Radius	24 inches	40 inches
Minimum Vertical Curve Radius	24 inches	48 inches
Maximum Drive Speed	60 F.P.M.	33 F.P.M.
Maximum Incline Angle	90 degrees	45 degrees
Capable of Being Inverted	yes	yes



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